



SERVICE LETTER INDEX

The following is a numerical list of all active Service Letters. Check Effectivity column for Service Letters applicable to your aircraft Model. Those not included are obsolete and will not be reissued.

SL NO.	C C C C C P P P P P					SUBJECT	DATE	EFFECTIVITY
	1	2	3	4	5			
1	X					CARBURETOR AIR FILTER SERVICE NOTES	24-Jun-53	MODEL 520 AND 560
2	X					COWL ATTACH ANGLE REINFORCEMENT	25-Jun-53	MODEL 520
3	X					INSTALLATION-ENGINE-DRIVEN HYDRAULIC	6-Aug-53	MODEL 520
						AND VACUUM PUMPS		
4	X					PROPELLER FEATHERING.....	15-Aug-53	MODEL 560, 560A, 560E, 560F, 680, 680E, 680F, 680F(P), 720
5	X					INSPECTION AND ADJUSTMENT OF MIXTURE	10-Sep-53	MODEL 520 AND 560
						CONTROL LINKAGE		
6	X					MIXTURE CONTROL OPERATION.....	30-Sep-53	MODEL 520
10	X					REDUCTION OF DRAFTS IN FORWARD SECTION	9-Dec-53	MODEL 520 S/N 1 THRU 74, 76 THRU 99, 101 THRU 103, 105 THRU 108, 110, 112, 114 AND 115
						OF CABIN BY SEALING NOSE WHEEL WELL		
11	X					LYCOMING S.B. 168	11-Jan-54	MODEL 520
12	X					INSPECTION OF WHIP ANTENNAS.....	21-Jan-57	MODEL 520
14	X					PROCEDURE FOR SERVICING MAIN LANDING.....	22-Mar-54	MODEL 520 AND 560
						GEAR STRUTS		
15	X					RESTARTING OF ENGINES AFTER.....	8-Apr-54	MODEL 520 AND 560
						SHUTDOWN DURING FLIGHT SUP. NO. 1 (4/30/54)		
17	X					THROTTLE OPERATING PROCEDURE.....	30-Apr-54	MODEL 520 AND 560
19	X					REPLUMBING OF VACUUM GAUGE PIPING.....	7-Jun-54	MODEL 520 S/N 1 THRU 135, 137, 138, 141, 143 AND 145
22	X					RE-RIGGING OF ELEVATOR CONTROL LINKAGE	18-Aug-54	MODEL 520
						TO OBTAIN MORE CLEARANCE BETWEEN CONTROL WHEELS AND FRONT SEATS		
25	X					EFFECT OF NEW GRID TYPE AIR.....	14-Oct-54	MODEL 520
						STRAIGHTENER (REF. S.B. 25)		
26	X					INSPECTION OF FUEL VENT LINES.....	22-Oct-54	MODEL 520 AND 560 S/N 21 THRU 176
27	X					DAMAGE TO NOSE WHEEL DRAG LINK SUPPORT	5-Nov-54	MODEL 520 AND 560 S/N 1 THRU 190
						STRUCTURE AND RH WALL OF NOSE WHEEL WELL		
28	X					USE OF JACOB GASKET NO. 763 FOR.....	17-Nov-54	ALL MODEL 520 WHICH HAVE EXPERIENCED OIL LEAKS AT HYDRAULIC PUMP MOUNTING PAD.
						MOUNTING HYDRAULIC PUMP		
29	X					PERIODIC REPLACEMENT OF HYDRAULIC.....	19-Nov-55	MODEL 520
						SYSTEM FILTER CARTRIDGE		
30	X					FORWARD SEAT TRACK STOPS	26-Jan-55	MODEL 520 AND 560
31	X					INSPECTION AND MODIFICATION OF MAIN	3-Feb-55	MODEL 520 AND 560 S/N 1 THRU 180
						LANDING GEAR DOWNLOCK VALVE		
34	X					RELOCATION OF CYLINDER HEAD.....	2-Mar-55	MODEL 560 S/N 155 THRU 198 AND 200
						TEMPERATURE THERMOCOUPLE		
36	X					INSPECTION AND REPAIR OF OUTBOARD.....	10-Jun-55	MODEL 520 AND 560
						AILERON HINGE BRACKETS		
38	X					REVISED FLAP OPERATING PROCEDURE	12-Aug-55	MODEL 520, 560 AND 560A
39	X					INSPECTION AND REPAIR OF AFT FUSELAGE	8-Oct-58	MODEL 560A AND 560E
						STRINGER AND FRAME		
43	X					FRONT ENGINE MOUNT FITTING RETAINING NUT.....	25-Jan-56	MODEL 560A S/N 231 THRU 290
44	X					NOSE LANDING GEAR CYLINDER ASSEMBLY	3-Feb-56	MODEL 560, 560A AND 680 WITH ELECTROL NOSE GEAR
						SPACER INSTALLATION		
46	X					USE OF CARBURETOR HEAT	21-Mar-56	MODEL 520, 560 AND 560A
47	X					USE OF FUEL BOOST PUMPS.....	10-May-56	ALL MODELS
49	X					INSPECTION OF RUDDER TRIM TAB FLEX CABLE	5-Jun-56	MODEL 560A AND 680 S/N 296 THRU 339
53	X					SUP. 1 INSPECTION REPLACEMENT AND	20-Oct-58	MODEL 560A, 560E AND 680 S/N 231 THRU 610
						ADDITION OF FRAME CLIPS IN THE RIGHT AND LEFT NACELLES		
54	X					IMPORTANCE OF POWER ENRICHMENT AS.....	1-Oct-56	MODEL 680
						APPLIED TO MODEL 680 AERO COMMANDER		

SL NO.	C C C C C P P P P P					SUBJECT	DATE	EFFECTIVITY
	1	2	3	4	5			
56	X					INSPECTION OF SEAT BELT ATTACHMENT	4-May-57	MODEL 520, 560, 560A, 560E AND 680
57	X					INSPECTION OF FLAP AND LANDING GEAR	4-May-57	ALL MODELS S/N 1 THRU 570
62	X					INSTALLATION OF LARGER OIL COOLER GILL	22-Nov-57	MODEL 560A, 560E AND 680 EQUIPPED WITH GO-480-G1B6 OR GSO-480-B1A6.
63	X					MAXIMUM OIL INLET TEMPERATURES FOR.....	22-Nov-57	MODEL 560A AND 560E WITH GO-480-G1B6, AND MODEL 680 EQUIPPED GSO-480-B1A6
64	X					ROLL PIN REPLACEMENT--MAIN LANDING GEAR	31-Dec-57	MODEL 560A S/N 231 THRU 499
65	X					CABIN HEATER CYCLING SWITCH ADJUSTMENT	31-Dec-57	MODEL 520, 560, 560A AND 680 S/N 75, 88, 100, 131 THRU 884
66	X					PROPELLER GOVERNOR ANTI-ICING SHIELD	31-Dec-57	MODELS WITH WOODWARD 210075 PROPELLER GOVERNORS MOUNTED ON ENGINE REDUCTION GEAR HOUSING
67	X					ENGINE THROTTLE BRACKET MOUNTED ON.....	31-Dec-57	MODEL 680 S/N 231 THRU 490
69	X					RIB REPAIR--INBOARD FLAPS	6-Mar-58	MODEL 560A, 560E AND 680 S/N 231 THRU 610
70	X					SKIN CRACKS--UPPER WING SURFACE.....	9-May-58	MODEL 560A, 680 AND 560E S/N 231 AND SUBS
71	X					RECOMMENDED ENGINE OIL CHANGE TIME.....	14-May-58	MODEL 560E, 680E AND 720
72	X					INBOARD RIB REPAIR-NACELLE CLOSEOUT	4-Jun-58	ALL MODELS S/N 231 THRU 870
74	X					INSPECTION OF THROTTLE CONTROL CABLE.....	8-Oct-58	MODEL 560A AND 560E S/N 312 THRU 630
75	X					..ATTACHING BOLT MODIFICATION-ENGINE OIL BREATHER SYSTEM.....	3-Mar-59	ALL MODELS S/N 231 THRU 750
76	X					SECURING MAIN LANDING GEAR DOWN LOCK.....	9-Mar-59	ALL MODEL 500, 560E, 680, 680E, 720, UP TO AND INCLUDING S/N 630
77A	X	X				CRACKING OF THE LANDING GEAR TRUSS.....	12-Oct-60	ALL MODELS S/N 231 THRU 892 EXCEPT 875
78	X					GENERATOR BLAST TUBE POSITIONING.....	22-Jun-59	MODEL 500 S/N 618 THRU 790
79	X					INSPECTION OF MANIFOLD AND OIL PRESSURE.....	22-Jun-59	ALL MODELS S/N 231 THRU 749
80	X					LINES AT FUSELAGE STATION 62.00 BATTERY RELAY TERMINAL INSULATION.....	22-Jun-59	MODEL 500, 560E AND 680 S/N 671 THRU 765
81	X					REMOVAL OF THE FUSELAGE NOSE.....	18-Nov-59	MODEL 520, 560, 560A, 560E, 680, 680E, AND 500 S/N 75, 100, 131 AND SUBS
82B	X	X				ICE SHIELDS INSTALLATION	17-Oct-66	ALL PROP-DRIVEN MODELS
84	X	X				REV. NO. 1 (1/15/69) AND REV. NO. 2 (7/24/70) IMPROVEMENT OF STARTER AND MAGNETO.....	3-Mar-60	ALL MODELS S/N 231 THRU 893 EXCEPT 871 AND 875
85		X				SWITCH INSTALLATION COMPLIANCE WITH WOODWARD	16-Jun-60	ALL MODELS EQUIPPED WITH WOODWARD GOVERNORS MODEL 210075 (CHANGE LETTERS N THRU AC) AND MODEL 210245 (ORIGINAL THRU E)
86	X	X				SCINTILLA S.B. 434B.....	16-Jun-60	ALL MODELS EQUIPPED WITH S6-20, -21 AND S6L/RN-200, -201, -201, -204 AND -205 MAGNETOS
87A	X	X				INSPECTION AND REPAIR OF AILERON AND.....	24-Oct-62	ALL MODELS S/N 1 THRU 1776
88	X	X				ELEVATOR HINGE BRACKETS AND FORWARD SPARS GOODYEAR SERVICE INFORMATION LETTER.....	31-Aug-60	MODEL 680, 680E, 560E, 720, MODEL 560A, 500, 500A WITH 3-SPOT GOODYEAR BRAKES
89	X					REPLACEMENT OF 1M12-G PROP GOVERNOR	31-Aug-60	MODEL 500
90	X	X				WITH WOODWARD PART NO. 210400 TORQUING OF AN737TW CLAMPS LOCATED	6-Oct-60	ALL MODELS
						WITHIN FUEL AND OIL CELLS		

SL NO.	C C C C C					SUBJECT	DATE	EFFECTIVITY
	P	P	P	P	P			
91	X					INSPECTION OF TE332 TYPE 11 INDIVIDUAL 8-Dec-60 RECLINING SEATS	8-Dec-60	MODEL 520 AND 560 S/N 1 THRU 230
92	X					SERVICING MAIN LANDING GEAR ACTUATING 8-Dec-60	8-Dec-60	ALL MODELS S/N 231 THRU 640
93		X				INSTALLATION OF IMPROVED GENERATOR..... 8-Dec-60 DRIVE PULLEY RETAINING NUT	8-Dec-60	MODEL 500A S/N 893 THRU 980
94		X				INSTALLATION OF CORRECTLY CALIBRATED 8-Feb-61 OIL DIPSTICK AND IMPROVEMENT OF WEIGHT AND BALANCE DATA	8-Feb-61	MODEL 680F S/N 920 THRU 990 LESS 958, 966, 968, 972, 975, AND 989
96		X				INSTALLATION OF FUEL FLOW GAGE PITOT VENT... 12-Apr-61	12-Apr-61	MODEL 500B S/N 893 THRU 1030
97		X				INTERPRETATION AND CALIBRATION OF DUAL..... 12-May-61 SCALE FUEL QUANTITY GAGE	12-May-61	MODEL 520 S/N 1 THRU 130
98A		X	X			INSPECTION AND MODIFICATION OF 14-May-63 UPPER NACELLE	14-May-63	ALL MODELS S/N 871, 875 AND 891 THRU 1330
99		X	X			LYCOMING S.B. 281..... 26-May-61	26-May-61	MODEL 500 AND 500B
101			X			CHANGE OF PROPELLER BLADE 28-Jun-61 FEATHERED PITCH ANGLE	28-Jun-61	MODEL 500B S/N 893 THRU 1014 LESS 962
102			X			INSPECTION AND INSTALLATION INSTRUCTIONS 6-Jul-61 --HARTZELL PROPELLER	6-Jul-61	MODEL 560F AND 680F
103			X			MODIFICATION OF ENGINE COOLING SYSTEM 14-Jul-61 PART I, II, III	14-Jul-61	MODEL 680F S/N 871 THRU 1059, LESS 925, 928, 934, 935, 937, 938, 939, 942, 944, 945, 953, 956, 958, THRU 972, 986, 988, 991, 1000, 1001, 1003, 1005, 1016 THRU 1019, 1021 THRU 1050
						PART IV..... 14-Jul-61	14-Jul-61	MODEL 680F S/N 871 THRU 1064
104			X			HORIZONTAL STABILIZER MODIFICATION 15-Aug-61	15-Aug-61	MODEL 680F S/N 871 THRU 1064, LESS 934, 1016 AND 1063
105			X			IMPORTANCE OF MAIN LANDING GEAR..... 15-Aug-61 SERVICING	15-Aug-61	MODEL 500A, 500B, 560F AND 680F
106		X	X			ELIMINATION OF THE SUPERCHARGER BEARING.... 21-Aug-61 THERMOCOUPLE & ASSOCIATED EQUIPMENT ON COMMANDERS WITH LYCOMING GSO-480-A1A6, GSO-480-B1A6, & IGSO-540B1A ENGINES	21-Aug-61	MODEL 680, 680E AND 680F
107			X			HARTZELL PROPELLER BULLETIN NO. 75 28-Aug-61	28-Aug-61	MODEL 500 EQUIPPED WITH 1M12 HAMILTON-STANDARD GOVERNORS
108			X			PROTECTION OF ENGINE DURING INCLEMENT 28-Aug-61 WEATHER	28-Aug-61	MODEL 500A, 500B, 560F AND 680F S/N 871 AND SUBS
109			X			INSPECTION OF FUEL SYSTEM DRAIN TUBING 28-Aug-61	28-Aug-61	MODEL 520 AND 560 S/N 1 THRU 230
110		X	X			GOODYEAR SERVICE BULLETIN DATED 27-Oct-61 26-SEP-61	27-Oct-61	MODEL 680, 560E, 680E, 720, AND ON 560A, 500, 500A, 500B, 560F AND 680F EQUIPPED WITH GOODYEAR 24X7.7 WHEEL ASSY.
111			X			INSPECTION AND REPAIR OF AFT OUTBOARD 27-Oct-61 COWL DOORS	27-Oct-61	MODEL 500A, 500B, 560F AND 680F S/N 871, 875 AND 893 THRU 1150
112		X	X			REPLACEMENT OF TEE FITTING IN VACUUM..... 27-Oct-61 LINE AFT OF FUSELAGE STATION 165.00	27-Oct-61	ALL MODELS S/N 231 THRU 1088 EQUIPPED WITH GOODRICH TYPE LIGHT WEIGHT DEICER SYSTEM
113		X	X			REPAIR OR REPLACEMENT OF BATTERY..... 27-Oct-61 MANIFOLD VENT NIPPLE	27-Oct-61	ALL MODELS EQUIPPED WITH AC-78 EXIDE BATTERIES
114A		X	X			INSPECTION OF RUDDER AND ELEVATOR..... 19-Jun-62	19-Jun-62	ALL MODELS S/N 151 THRU 1075
115		X	X			GROUND OPERATIONAL CHECK OF FUSELAGE..... 27-Oct-61 NOSE CAP AND/OR FUEL VENT HEATERS	27-Oct-61	ALL MODELS SO EQUIPPED
116			X			INSPECTION AND REPLACEMENT OF ENGINE..... 11-Dec-61 EXHAUST STACK ASSEMBLIES	11-Dec-61	MODEL 500B, 560F AND 680F S/N 871 THRU 1059
117			X			REPLACEMENT OF VACUUM AIR-OIL 11-Dec-61 SEPARATOR	11-Dec-61	MODEL 500A S/N 951 THRU 1125, 500B S/N 929 THRU 1125, 560F AND 680F S/N 893 THRU 1125
118			X			INSPECTION AND REPLACEMENT OF ENGINE..... 7-Feb-62 INDUCTION AIR CONTROL VALVES AND MOUNTING SHAFTS	7-Feb-62	MODEL 500A AND 560F S/N 871 THRU 1170
119			X			HARTZELL PROPELLER BULLETIN NO. 81 22-Feb-62	22-Feb-62	MODEL 500B S/N 893 THRU 1170
120			X			INSPECTION/REPAIR OF UPPER NACELLE 13-Mar-62 SKIN	13-Mar-62	MODEL 500A, 500B, 560F AND 680F
121			X			MODIFICATION OF LEAR-ROMEIO ENGINE-..... 19-Mar-62 DRIVEN FUEL PUMPS-MODEL RG 9080 SERIES	19-Mar-62	MODEL 500B, 560F S/N 893 THRU 1166

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	P	P	P	P	P			
122		X				BENDIX S.B. NO. 879.....	23-Mar-62	MODEL 500B, 560F S/N 893 THRU 1130
123	X					INSPECTION AND REPLACEMENT OF CIRCUIT BREAKER PANEL INSULATOR	4-May-62	MODEL 520, 560, 560A, 560E, 500 AND 680 S/N 1 THRU 892
124	X	X				ELEVATOR TORQUE TUBE-INSPECTION AND MOD..	1-Jun-62	ALL MODELS S/N 1 THRU 1230
125	X	X				INSTALLATION OF ANTI-SPRAY BAFFLE IN AFT FUSELAGE	1-Jun-62	ALL MODELS S/N 151 THRU 1250 EQUIPPED WITH SP-3 AUTOPILOT
126		X				LYCOMING S.B. NO. 288	5-Jul-62	MODEL 500B AND 560F
128	X	X				BATTERY OVERBOARD DRAIN ASSY	27-Aug-62	ALL MODELS S/N 1 THRU 1210
129	X	X				INSPECTION OF MAIN LANDING GEAR TRUSS AT ENGINE FIREWALL	31-Aug-62	ALL MODELS S/N 231 THRU 892, LESS 871 AND 875
130	X	X				INSPECTION--MAIN LANDING GEAR ACTUATING CYLINDER BODY	7-Sep-62	ALL MODELS S/N 871, 875 AND 893 THRU 1150
131		X				INCREASED ENGINE OIL PRESSURE GAGE LIMITS..	12-Sep-62	MODEL 500B
132		X				IMPROVED ENGINE SHUTDOWN PROCEDURES.....	19-Sep-62	MODEL 680F AND 680F(P)
133		X				HARTZELL S.L. NO. 25	24-Sep-62	MODEL 500A S/N 875 THRU 1245
134	X					POSITIVE ATTACHMENT OF ENGINE INDUCTION AIR BOX CONTROL ARMS TO CONTROL ARM SHAFTS	26-Sep-62	MODEL 500 S/N 618 THRU 892
135	X	X				INSPECTION--MAIN LANDING GEAR DRAG BRACE CLEARANCES	16-Nov-62	ALL MODELS S/N 871, 875 AND 893 THRU 1225
136	X	X				MOISTURE DRAIN HOLES FOR ELECTRICAL WIRING BUNDLES	2-Jan-63	ALL MODELS S/N 875, 893 THRU 1266, EXCEPT 1190, 1216, 1228, 1235, 1236, 1243, 1244, 1246, 1252, 1262 AND 1265
137A		X				ENGINE CRANKCASE BREATHER MODIFICATION	8-Feb-63	MODEL 500A, 500B, 560F, 680F AND 680F(P) S/N 875, 893 AND SUBS
138		X				INSPECTION AND/OR REPLACEMENT OF ENGINE ALTERNATE AIR DUCTS	13-Feb-63	MODEL 560F, 680F AND 680F(P) S/N 871, 893 THRU 1260, EXCEPT 920, 1206, 1216, 1220, 1228, 1234, 1236, 1238, 1243, 1244, 1246, 1252
139		X				USE OF ENGINE ALTERNATE AIR DURING COLD WEATHER OPERATION	13-Feb-63	MODEL 680F AND 680F(P)
141	X	X				INSPECTION AND REPAIR OF RUDDER PEDAL HORN ASSEMBLY	8-May-63	ALL MODELS S/N 1 THRU 1070
142	X	X				INSPECTION AND REPAIR OF OUTBOARD AILERON WING HINGE BRACKETS	20-May-63	ALL MODELS S/N 231 AND SUBS
143	X					INSPECTION AND REPAIR OF ENGINE MOUNT BEAM ASSEMBLY	4-Jun-63	MODEL 520 AND 560 S/N 1 THRU 202
144		X				INSPECTION AND REPAIR OF LOWER ENGINE COWLING	1-Jul-63	MODEL 500A, 500B, 560F, 680F AND 680F(P)
145		X				INCREASING SIZE OF RIVETS IN WINDSHIELD CENTER POST	6-Aug-63	MODEL 680F(P) S/N 875 THRU 1227
146		X				CORROSION OF UPPER ENGINE NACELLE SURFACES	6-Aug-63	MODEL 500A, 500B, 560F, 680F AND 680F(P)
147		X				RESETTING FUEL BOOST PUMP PRESSURE	7-Aug-63	MODEL 680F, 680F(P) AND 680FL S/N 871 THRU 1351
148A	X	X				GOODYEAR S.B. DATED 18-Jun-63	22-May-72	MODEL 500, 500A, 500B, 500S, 500U, 560E, 560F, 680, 680E, 680F, 680FL, 720, AND 680FL(P) EQUIPPED WITH GOODYEAR WHEEL ASSY P/N 9531395, 9532489 OR 9542623
149		X				FUEL SYSTEM MODIFICATION	26-Sep-63	MODEL 500A S/N 871 THRU 1330
151		X				UNITED SYSTEMS CORP. REPORT NO. 1-437	27-Sep-63	MODEL 680F(P) S/N 871 THRU 1330
152	X	X				INSPECTION OF ENGINE FUEL PRIMER SWITCHES AND INSTALLATION OF SWITCH GUARDS	3-Jan-64	ALL MODELS THRU S/N 1390 EQUIPPED WITH ENGINE FUEL PRIMER SYSTEMS
153		X				BENDIX SCINTILLA S.B. NO. 496	16-Jan-64	MODEL 680F, 680F(P) AND 680FL S/N 871 THRU 1372, EXCEPT 1354, 1357, 1358, 1360, 1365, 1366, 1367, 1368, 1369, 1371
154		X				ELIMINATION OF EXCESSIVE PROPELLER BLADE BEARING FRICTION PREPARED IN COMPLIANCE WITH HARTZELL S.L. 26	27-Jan-64	MODEL 500A, 500B, 560F, 680F(P) AND 680FL, EQUIPPED WITH MODEL HC-A2XF, HC-A3XK AND HC-B3Z30 PROPS

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	1	2	3	4	5			
156A		X				REPAIR OR REPLACEMENT OF LANDING GEAR AND WING FLAP SELECTOR VALVE ARM AND COLLAR ASSEMBLIES, AND INSPECTING AND RIGGING OF SELECTOR VALVE	12-Jan-65	MODEL 500A, 500B, 560F, 680F AND 680FL S/N 1131 THRU 1450; 680F(P) S/N 1048 THRU 1450
157	X	X				INSPECTION AND MODIFICATION OF ENGINE..... BREATHING VENT TUBE AND PLATE ASSY	15-Mar-64	ALL MODELS S/N 871 THRU 1390
158		X				INSPECTION AND ADDITION OF RIVETS IN..... FUSELAGE FRAMES AT STATION 180.00 OR 254.00	1-Apr-64	MODEL 500A, 500B, 560F, 680F, 680F(P), AND 680FL S/N 871 THRU 1397, EXCEPT 1324, 1376, 1382, 1385, 1391, 1395, 1396 ALL MODELS S/N 1 AND SUBS
159	X	X				INSPECTION AND REPAIR OF FUEL CELL..... FILLER CAPS	30-Apr-64	ALL MODELS S/N 1 AND SUBS
160		X				INSPECTION AND MODIFICATION OF OIL COOLER VERNATHERM VALVE AND OUTLET PORT FITTING	25-May-64	MODEL 560F, 680F, 680F(P), 680FL S/N 893 THRU 1330
161	X	X				FUEL PRESSURE FLUCTUATION DUE TO PRESENCE OF VAPOR IN FUEL SUPPLY HARTZELL S.L. 36	1-Jun-64	ALL MODELS EQUIPPED WITH FUEL INJECTION ENGINES
162		X				HARTZELL S.L. NO. 36, DATED 3-Aug-64..... REVISION NOTICE (2-12-65) INCORPORATED	16-Nov-64	MODEL 560F, 680F, 680F(P) AND 680FL S/N 893 AND SUBS
163	X	X				BENDIX CORPORATION BULLETIN NO. 2268A-01.....	17-Dec-64	ALL MODELS EQUIPPED WITH M-4B AUTOPILOT
164		X				INSPECTION/REPAIR OF UPPER ENGINE MOUNT.....	18-Jan-65	MODEL 500B S/N 871 THRU 1490
165		X				INSPECTION AND MODIFICATION OF HYDRAULIC RESERVOIR DIPSTICK	12-Jan-65	MODEL 680F(P) S/N 1048 THRU 1420
166		X				BATTERY VENT INSTALLATION.....	3-Feb-65	MODEL 500A, 500B, 560F, 680F AND 680FL S/N 871 THRU 1491
167		X				AFT OUTBOARD COWL DOORS-INSPECTION..... AND REPAIR	20-May-65	MODEL 500A, 500B, 560F, 680F, 680F(P), 680FL AND 680FL(P) THRU S/N 1531
168		X				PROPELLER PITCH CONTROL ASSY-INSPECTION....	28-May-65	MODEL 500A
169		X				COOLER INSTALLATION-ENGINE OIL	28-May-65	MODEL 680F, 560F, 680F(P) AND 680FL S/N 893 THRU 1330
170R			X			APPROVED FUELS AND OILS	17-Dec-79	MODEL 680T, 680V, 680W, 681 AND 690
171A		X				MAIN CABIN DOOR MODIFICATION.....	14-Jan-66	MODEL 680FL(P) S/N THRU 1610
172	X	X	X			RECOMMENDED CABIN HEATER INSPECTION..... TIMES	9-Dec-65	ALL MODELS EQUIPPED WITH JANITROL CABIN HEATERS
173		X				INSPECTION, MOD AND/OR REPLACEMENT OF CARBURETOR AIR GRID ASSEMBLY	20-Dec-65	MODEL 560, 560A AND 560E S/N 151 THRU 884
174		X				TAILLIGHT BULB REPLACEMENT	28-Dec-65	MODEL 500A, 500B, 560F, 680F AND 680F(P) S/N 871 AND SUBS; MODEL 500U, 680FL AND 680FL(P) S/N 1261 THRU 1571
175		X				INSPECTION OF AFT END OF EXHAUST STACK.....	20-Jan-66	MODEL 560F AND 680F
177		X				REROUTING OVERHEAD ELECTRICAL..... WIRING BUNDLE	6-May-66	MODEL 680FL AND 680FL(P) S/N 1261 THRU 1534
178		X				VENT INSTALLATION-CABIN SUPERCHARGER HYDRAULIC MOTOR	16-May-66	MODEL 680F(P) AND 680FL(P) SN 871 THRU 1607
179	X	X				IDENTIFICATION OF O-RING SEALS.....	16-May-66	ALL PROP-DRIVEN AIRCRAFT USING SKYDROL HYDRAULIC FLUID
180		X				INSPECTION OF HYDRAULIC HIGH PRESSURE..... LINES IN NACELLE AREA	27-May-66	MODEL 680F(P) AND 680FL(P) S/N 1048 THRU 1623
181		X				ENGINE CONTROL ROD END MODIFICATION.....	22-Jun-66	MODEL 500A, 500B, 560F, 680F, 680F(P), 680FL, 500U, 680FL(P) S/N 871 THRU 1615
182		X				INSTALLATION OF NOISE SUPPRESSOR-..... PRESSURIZATION OUTFLOW VALVE	18-Jul-66	MODEL 680F(P) S/N 1048 THRU 1439; MODEL 680FL(P) S/N 1471 THRU 1503
183			X			DC CONTACTOR BOX WIRING MODIFICATION.....	13-Oct-66	MODEL 680T S/N 1532, 1534, 1538 THRU 1550, 1554 THRU, 1560, 1563 THRU 1571 AND 1588
184		X				INSTALLATION OF IMPROVED CABIN..... PRESSURE DIFFERENTIAL SWITCH	4-Nov-66	MODEL 680T S/N 1532, 1534, 1538 THRU 1550, 1554 THRU 1560, 1563 THRU 1571 AND 1588
185		X				MODIFICATION OF EGT SYSTEM PITOT STATIC..... HOSE INSTALLATION	20-Nov-66	MODEL 680T S/N 1532, 1534, 1538 THRU 1550, 1554 THRU 1560, 1563 THRU 1571 AND 1588

SL NO.	C	C	C	C	C	SUBJECT	DATE	EFFECTIVITY
	P	P	P	P	P			
186		X	X			MAIN LANDING GEAR UPLOCK ARM MOD.....	22-Nov-66	MODEL 500A, 500B, 500U, 680F, 680F(P), 680FL, 680FL(P) AND 680T S/N 871 THRU 1640
187			X			OVERHEAD SWITCH PANEL BUS CIRCUIT.....	30-Nov-66	MODEL 680T S/N 1473 THRU 1692
188			X			INSULATION OF ENGINE BLEED SWITCH	8-Dec-66	MODEL 680T S/N 1473 THRU 1708
189			X			PROPELLER ATTACH BOLTS.....	23-Dec-66	MODEL 680T S/N 1473 THRU 1628 LESS 1519, 1552, 1575, 1579, 1581, 1583, 1593, 1601 THRU 1616, 1622 THRU 1626
190		X	X			INSTALLATION OF IMPROVED ROLLER.....	29-Dec-66	MODEL 500B, 500U, 560, 680F, 680FL, 680FL(P) AND 680T S/N 1400 THRU 1660
191			X			BUSHING MAIN LANDING GEAR DOOR LATCH ASSY		
191			X			ENGINE COWLING CHAFING STRIP.....	18-Jan-67	MODEL 680T S/N 1473 THRU 1601, 1612, THRU 1620, 1628
192			X			DEFLECTOR INSTALLATION--NOSE LANDING GEAR	18-Jan-67	MODEL 680T S/N 1473 THRU 1605, 1610, 1612, 1616, 1618, 1620, 1628, 1675 AND 1684
193		X				INSTALLATION OF IO-540-EIB5 AND IGSO-540-B1C ENGINES EQUIPPED WITH 1200 SERIES MAGNETOS	25-Jan-67	MODEL 500B, 560F, 680F, 680F(P), 680FL, AND 680FL(P) S/N 871 THRU 1663
195			X			RIVET REPLACEMENT AT FUSELAGE FRAME STATION 38.00, LEFT AND RIGHT SIDE	15-Feb-67	MODEL 680T S/N 1473 THRU 1605 AND 1610, 1612, 1618, 1620, 1628, 1675 AND 1684
196D			X			FLIGHT INTO KNOWN ICING.....	3-Aug-70	MODEL 680T, 680V, 680W AND 681
197			X			INVERTER WIRING MODIFICATION-EGT AND HORSEPOWER INDICATING SYSTEMS	8-Mar-67	MODEL 680T S/N 1534 THRU 1550, 1554 THRU 1571, 1573 THRU 1581, 1584 THRU 1601, 1610, 1612, 1616, 1618, 1620, 1628, 1675, 1676, 1684 AND 1699
198A		X	X	X		APPROVED OILS FOR COOLING UNIT (BOOT STRAP) AND CABIN PRESSURIZATION SUPERCHARGER	7-Feb-68	MODEL 720, 680F(P), 680FL(P), 680T AND 680V
199			X			MODIFICATION OF ENGINE TAIL PIPE MOUNTING	14-Mar-67	MODEL 680T S/N 1473 THRU 1703
200			X			CABIN HEATER FUEL BOOST PUMP MODIFICATION	1-May-67	MODEL 680T S/N 1473 THRU 1677, EXCEPT 1583, 1609, 1630, 1632, PLUS 1684, 1693, 1694, 1698 AND 1699
202		X	X			DIODE INSTALLATION--MASTER BATTERY SWITCH POLARITY PROTECTION	31-May-67	ALL PROP-DRIVEN MODELS, EXCEPT MODEL 500U AND 680T
203		X	X	X		RUDDER TORQUE TUBE DRAIN HOLE.....	19-Jun-67	ALL MODELS S/N 2 THRU 1727
204			X	X		IMPROVED ELECTRICAL SYSTEM.....	20-Oct-67	ALL MODELS S/N 1473 THRU 1535
205			X	X		EMERGENCY EXIT LATCH ASSY INSPECTION.....	12-Nov-67	MODEL 680FL, 680FL(P), 680T AND 680V S/N 1261 THRU 1700
206			X			ELECTRICAL PROPELLER DEICING SYSTEM.....	23-Jan-68	MODEL 680T AND 680V WITH B.F.GOODRICH ELECTRIC PROP DEICING SYSTEM INSTALLED PRIOR TO JAN 23, 1968
207		X	X			MOD-MLG AND NOSE WHEEL INSTALLATION.....	8-Apr-68	MODEL 500A, 500B, 500U, 560F, 680F, 680FL, 680F(P), 680FL(P), 680T, 680V AND 680W
208			X			CONVERSION FROM TPE331-43 TO TPE331-43A ENGINES	1-May-68	MODEL 680T AND 680V S/N 1473 THRU 1720
209			X			INTERSTAGE BLEED AIR DUCT.....	14-Jun-68	MODEL 680T, 680V AND 680W S/N 1473THRU 1790
210		X	X	X		POWER BRAKE VALVE SUPPORT TUBE ASSEMBLY INSPECTION	25-Oct-68	ALL MODELS THRU S/N 1799
211		X	X	X		NITROGEN STORAGE CYLINDER PRESSURE GAGE MODIFICATION	26-May-69	ALL MODELS S/N 871 THRU 1874
212A		X	X	X		REPLACEMENT OF NOSE GEAR POSITION INDICATOR SWITCHES	18-Apr-86	ALL MODELS S/N 151 THRU 1850; MODEL 500S THRU S/N 1876; MODEL 680W THRU S/N 1850
213			X			REPLACEMENT--ENGINE DRAIN MANIFOLD ASSY	28-May-69	MODEL 680T, 680V AND 680W S/N 1473 THRU 1850

SL NO.	C	C	C	C	C	SUBJECT	DATE	EFFECTIVITY
	P	P	P	P	P			
	1	2	3	4	5			
214		X	X			MOD. OF GOODYEAR BRAKE ASSEMBLIES.....	28-May-69	ALL MODELS 500A, 500B, 500U, 560F, 680F; MODEL 500S THRU S/N 1866; MODEL 680FL THRU S/N 1837 EQUIPPED WITH 9523491 GOODYEAR BRAKE ASSYS; MODELS 680T, 680V AND 680W THRU S/N 1838 EQUIPPED WITH 9543481 GOODYEAR BRAKE ASSYS
215		X				REPLACEMENT OF LEFT AND RIGHT STARTER RELAY AND EXTERNAL POWER RELAY IN MASTER CONTROL PANEL	7-Nov-67	MODEL 500B, 500U, 500S, 560F, 680F AND 680F(P) S/N 871 THRU 3075; MODEL 680FL AND 680FL(P) S/N 1261 THRU 1854
216			X			CABIN AIR FLOW IMPROVEMENT	1-Dec-69	MODEL 680W S/N 1726 THRU 1850
217	X	X	X			PRESSURIZATION DUCT ADAPTER FLANGES.....	1-Dec-69	MODEL 720 S/N 501 THRU 892; MODEL 680F(P) S/N 871 THRU 1447; MODEL 680FL(P) S/N 1261 THRU 1854; MODEL 680T AND 680V S/N 1473 THRU 1720; MODEL 680W S/N 1721 THRU 1850
218	X	X				REPLACEMENT OF MAGNETO SWITCHES	30-Jan-70	ALL MODELS S/N 1 THRU 892
219		X				INSTALLATION OF ALTERNATOR PLACARD AND DECAL AND REDLINING OF THE AIRCRAFT VOLTAMMETERS	4-May-70	MODEL 500B, 500U AND 500S S/N 893 THRU 3109
220		X	X			INSPECTION OF NOSE GEAR STRUT BEARING ASSEMBLY INSTALLATION	15-Jun-70	MODEL 500S S/N 3050 THRU 3085 AND 3087; MODEL 680W S/N 1726 THRU 1850; MODEL 681 S/N 6001 THRU 6042
221A		X	X			INSPECTION OF PROPELLER ELECTRIC DEICER BOOT LEAD WIRE STRAPS	28-Dec-70	ALL MODELS EQUIPPED WITH PROP ELECTRIC DEICER BOOTS, S/N 893 AND SUBS, EXCEPT MODEL 500A
222		X				MODIFICATION OF MANIFOLD PRESSURE AND OIL PRESSURE HOSE INSTALLATIONS	24-Jun-70	MODEL 500B, 500S AND 500U S/N 893 THRU 3085 AND 3087, EQUIPPED WITH 1200 SERIES MAGNETOS
223		X				INSTALLATION OF AUTOPILOT AMPLIFIER ACCESS DOOR & ELEVATOR SERVO CABLE GUARD PLATE	24-Jun-70	MODEL 500S AND 500U S/N 1531 THRU 3085 AND 3087, EQUIPPED WITH MITCHELL CENTURY 111 A/P SYSTEM
224			X			MODIFICATION OF AFT FUSELAGE PRESSURIZATION DUCT INSTALLATION	10-Jul-70	MODEL 681 S/N 6001 THRU 6042
225A	X	X	X			INSPECTION OF ELEVATOR BUNGEE SPRINGS	22-Jun-78	ALL MODELS S/N 1 THRU 1876; MODEL 500S S/N 3050 THRU 3099; MODEL 681 S/N 6001 THRU 6060
226			X			PROPER PROCEDURE FOR DRAINING ENGINE INLET SUMP	3-Aug-70	MODEL 680T, 680V, 680W AND 681
227	X	X	X			CHECKING OIL LEVEL OF COOLING UNIT (B00T STRAP) DURING PREFLIGHT INSPECTION	3-Aug-70	MODELS 720, 680F(P), 680FL(P), 680T, 680V, 680W AND 681
228			X			INSTALLATION OF PROPELLER UNFEATHERING PUMP CHECK VALVE	14-Aug-70	MODEL 680T, 680V AND 680W S/N 1473 THRU 1850 EQUIPPED WITH TPE331-43A OR TPE331-43BL ENGINES AND MODEL 681 S/N 6001 THRU 6042
229		X	X			INSPECTION--DOOR LOCKING SOLENOID SPRING	14-Aug-70	MODEL 680FL, 680FL(P), 680T, 680V, AND 680W S/N 1471 THRU 1854; MODEL 681 S/N 6001 THRU 6042
230A		X	X			INSPECTION--RUDDER TORQUE TUBE CHANNEL	23-Sep-70	MODEL 500S, 500U, 680FL, 680FL(P), 680W S/N 1751 THRU 3092; MODEL 681 S/N 6001 THRU 6042
231		X				FUEL OCTANE STENCIL	3-Sep-70	MODEL 520 AND 560 S/N 1 THRU 230

SL NO.	C	C	C	C	C	SUBJECT	DATE	EFFECTIVITY
	P	P	P	P	P			
232			X			INSTALLATION OF RUB STRIP ON ENGINE 21-Sep-70 MOUNT YOKE ASSYS AND IMPROVED STARTER-GENERATOR AIR VENT CHUTE CLAMP	21-Sep-70	MODEL 680T, 680V AND 680W; MODEL 681 S/N 6001 THRU 6041
233			X			INSTALLATION OF PROTECTIVE TAG ON..... 23-Oct-70 MANIFOLD FUEL LINE	23-Oct-70	MODEL 680T, 680V AND 680W S/N 1473 THRU 1850; MODEL 681 S/N 6001 THRU 6042 AND 6048
234	X	X				MODIFICATION OF POWER BRAKE VALVES 19-Jan-71	19-Jan-71	MODEL 680F(P), 680FL(P), 680T, 680V, 680W; MODEL 500S S/N 1755 THRU 3107; MODEL 681 S/N 6001 THRU 6069
235	X					MODIFICATION OF 70-AMPERE OR 100-AMPERE 22-Feb-71 ALTERNATOR SYSTEM	22-Feb-71	MODEL 500B, 500U, 500S S/N 893 THRU 3095, 3100 AND 3101, EQUIPPED WITH EITHER 70 -AMPOR 100-AMP ALTERNATOR SYSTEM
236	X					ENGINE GAGE UNIT 2850197 (AN5773-1)..... 23-Feb-71	23-Feb-71	MODEL 680F, 680FL, 680F(P) AND 680FL(P) S/N 871 THRU 1638
237	X					HEATER MODIFICATION..... 3-May-71	3-May-71	MODEL 500S S/N 3050 AND 3076 THRU 3092, 3094 THRU 3097 AND 3099
238	X	X	X			SEALING OF ELEVATOR RUDDER TRIM TAB 25-Jun-71 MECHANISMS	25-Jun-71	ALL AERO COMMANDER MODELS
239	X	X				INSPECTION OF RIVETS IN LOWER FORWARD 24-Aug-71 WING SPAR CAPS BETWEEN WS 24.00 AND WS 54.00 REVISION NOTICE NO. 1 (11/4/71)	24-Aug-71	MODEL 500S, 500U, 680FL, 680FL(P) AND 680W S/N 1731 THRU 1876; MODEL 500S S/N 3050 THRU 3056; MODEL 681 S/N 6001 THRU 6025
240	X					SEPARATION OF ELECTRICAL WIRING FROM..... 25-Oct-71 FUEL LINE	25-Oct-71	MODEL 500B, 500U AND 500S S/N 893 THRU 3115
241B	X	X				FLIGHT INTO KNOWN ICING CONDITIONS 30-Jun-72	30-Jun-72	MODEL 685 AND 690
242	X					FLIGHT INTO KNOWN ICING CONDITIONS 9-Dec-71	9-Dec-71	MODEL 500A, 500B, 500U, 500S, 560F, 680F, 680FL, 680F(P) AND 680FL(P)
243			X			INSPECTION OF HARDWARE ATTACHING B.F..... 20-Dec-71 GOODRICH 2E1285 LEAD STRAP CLAMPS	20-Dec-71	MODEL 680T, 680V, 680W AND 681 WITH B.F. GOODRICH PROPELLER DEICER INSTALLATION 77-520
244A	X	X				INSTALLATION AND TORQUE VALUE CHANGE 29-Jan-80 FOR MAIN LANDING GEAR AXLE NUT AND LUBRICATION OF WHEEL BEARINGS	29-Jan-80	MODEL 500A, 500B, 500U, 680, 680E, 680F, 680F(P), 680FL, 680FL(P), 680T, 680V, AND 680W S/N 231 THRU 1850; MODEL 500S S/N 1755 THRU 3114; MODEL 681 S/N 6001 THRU 6061, 6063 THRU 6066; MODEL 690 S/N 11004
245			X			RECONNECTION OF BAGGAGE COMPARTMENT 20-Apr-72 LIGHT POWER SOURCE	20-Apr-72	MODEL 680T, 680V, 680W AND 681
246			X			INSTALLATION OF DIODES 22-May-72	22-May-72	MODEL 680T AND 680V EQUIPPED WITH AERO COMMANDER CUSTOM KIT #79A
247			X			NEGATIVE TORQUE SENSE SYSTEM TEST 26-May-72 LIGHT	26-May-72	MODEL 690 S/N 11001 THRU 11009
248			X			QUADRANT FACE PLATE 6-Jun-72	6-Jun-72	MODEL 690 S/N 11001 THRU 11017
249	X					REWORK OF MIXTURE CONTROL BELLCRANK 9-Aug-72 MOUNTING BRACKET WHEN INSTALLING PESCO VACUUM PUMP P/N 3P207JJ	9-Aug-72	MODEL 680F, 680FP, 680FL, 680FL(P), S/N 871 THRU 1854
250			X			REPLACE AFT MAIN LANDING GEAR DOOR..... 18-Sep-72 HINGE NUTS	18-Sep-72	MODEL 690 S/N 11001 THRU 11005 AND 11008 THRU 11029
251			X			INSTALLATION OF STOPS ON LEFT AND RIGHT..... 19-Sep-72 PLENUM CHECK VALVES	19-Sep-72	MODEL 681 S/N 6001 THRU 6072; MODEL 690 S/N 11001 THRU 11019
252	X	X				RUDDER TRIM TAB ACTUATOR INSTALLATION..... 25-Sep-72	25-Sep-72	MODEL 685 S/N 12000 THRU 12010; MODEL 690 S/N 11003 THRU 11035
253			X			INSPECTION OF SCREW HOLES IN MAIN SPAR 17-Oct-72 SECURING FUEL TANK HANGER	17-Oct-72	MODEL 690 S/N 11001 THRU 11021
254A	X	X	X			USE OF "PRIST" ANTI-ICING/BIOCIDAL FUEL 5-Apr-73 ADDITIVE	5-Apr-73	ALL MODELS EXCEPT THOSE MODELS WITH CONTINENTAL ENGINES

SL NO.	C	C	C	C	C	SUBJECT	DATE	EFFECTIVITY
	P	P	P	P	P			
255	X	X	X			INSPECTION AND/OR REWORK OF FLAP DRIVE PULLEY	27-Oct-72	MODEL 500, 500A, 500B, 500U, 560A, 560E, 560F, 680, 680E, 680F, 680F(P), 680FL, 680FL(P), 720, 680T, 680V, 680W, 681 S/N 411 AND SUBS; MODEL 500S S/N 1755 THRU 3127; MODEL 685 S/N 12000 THRU 12004; MODEL 690 S/N 11001 THRU 11018
256			X			AIRESEARCH HEATED PX AND PY PNEUMATIC LINES	16-Aug-73	MODEL 690 S/N 11001 THRU 11014, 11016 THRU 11066, 11068 AND 11069
257		X				WIRE AND FUSE SIZE CHANGE FOR HEATED ENGINE PRIME	14-Dec-72	MODEL 685 S/N 12000 THRU 12005, 12007, 12008, 12011 THRU 12014, 12016 THRU 12019
258		X				FUEL QUANTITY INDICATOR DECAL	2-Jan-73	MODEL 685 S/N 12000 THRU 12013
259	X	X	X			GOODYEAR S.B. 680T-1 DATED 12-May-72	4-Jan-73	ALL MODELS EQUIPPED WITH GOODYEAR BRAKE ASSYS P/N 9544235, 9544236 OR 9544237
260		X				QUADRANT FACE PLATE	5-Jan-73	MODEL 685 S/N 12000 THRU 12019
261		X				BATTERY INSTALLATION	31-Jan-73	MODEL 685 S/N 12000 THRU 12014
262			X			FUEL VENT CHECK VALVE INSTALLATION	1-Feb-73	MODEL 690 S/N 11001 THRU 11059
263			X			NEW ITT DIAL READOUT INDICATOR	6-Feb-73	MODEL 690 S/N 11001 THRU 11040
264			X			TORQUING OF NUTS ON BENDIX VACUUM PRESSURE REGULATOR AND RELIEF VALVE	14-Feb-73	MODEL 680T, 680V, 680W, 681 AND 690 S/N 11001 THRU 11050
265		X	X			IMPROVED FUEL FILLER CAP GUARD	4-Apr-73	ALL MODEL 680T, 680V, 680W AND 681; MODEL 685 S/N 12001 THRU 12019; MODEL 690 S/N 11001 THRU 11049 WITH FUEL FILLER CAP GUARDS INSTALLED
266A		X				ENGINE TEMPERATURE CONTROL	25-Apr-73	MODEL 685 S/N 12000 THRU 12022
267			X			CABIN TEMPERATURE CONTROL	18-Apr-73	MODEL 690 S/N 11001 THRU 11029
268		X				BOOST PUMPS RESISTOR INSTALLATION	26-Apr-73	MODEL 685 S/N 12000 THRU 12016
269		X				INCREASED LANDING GEAR EXTEND SPEED	17-Jul-73	MODEL 685 S/N 12000 THRU 12039
270			X			REPLACEMENT OF PILOT SIDE WINDOW ASSY (AND ANY COPILOT SIDE WINDOW ASSY WITH OPENABLE DOOR)	7-Sep-73	MODEL 690A S/N 11102 THRU 11107 AND 11109 THRU 11116
271			X			INCREASED LANDING GEAR EXTEND SPEED	24-Sep-73	MODEL 690 S/N 11001 THRU 11079
272		X				BOB WEIGHT MODIFICATION	14-Nov-73	MODEL 500S S/N 3156 THRU 3159
273		X				OIL COOLER FLANGE REINFORCEMENT INSTL	13-Dec-73	MODEL 685 S/N 12000 THRU 12039
274		X				ENGINE INSPECTIONS	4-Feb-74	MODEL 685 S/N 12000 THRU 12053
275			X			IGNITION SYSTEM	27-Feb-74	MODEL 690A S/N 11100 THRU 11143, 11144 THRU 11146, 11148 AND 11149
276			X			STARTER-GENERATOR GROUND	29-Mar-74	MODEL 680T, 680V AND 680W S/N 1473 THRU 1850; MODEL 681 AND 681B S/N 6001 THRU 6072; MODEL 690 AND 690A S/N 11001 THRU 11169
277		X				REPLACEMENT OF GOVERNOR REVERSAL LINKAGE	23-Apr-74	MODEL 685 S/N 12000 THRU 12039
278		X	X			SEALING OF NO. 750 CONNECTOR PLUG ON LEIGH SYSTEMS ELT UNIT	19-Jun-74	MODEL 500S S/N 3172 THRU 3199; MODEL 685 S/N 12057 THRU 12062; MODEL 690A S/N 11100 THRU 11175 WITH LEIGH SYSTEMS P/N 7H-1 EMERGENCY LOCATOR KIT INSTALLED

SL NO.	C C C C C P P P P P					SUBJECT	DATE	EFFECTIVITY
	1	2	3	4	5			
279		X				AIR CONDITIONER OIL LEVEL CHECK	9-Jun-74	ALL MODEL 685
280A			X			HARTZELL S.B. NO. 105A, DATED 7-Jun-74.....	24-Jul-74	ALL MODEL 690 AND 690A
281	X	X				AVCO LYCOMING S.B. NO. 373	8-Jul-74	ALL MODELS EQUIPPED WITH BENDIX S-1200 SERIES MAGNETOS
282			X			FUEL AND HYDRAULIC SHUT-OFF VALVES	26-Aug-74	MODEL 690A S/N 11100 THRU 11183
283	X	X				EMERGENCY EXIT DOOR	28-Aug-74	MODELS 680FL, 680FL(P), 680T, 680V, AND 680W S/N 1474 THRU 1855; MODEL 681 S/N 6001 THRU 6072; MODEL 685 S/N 12000 THRU 12063; MODEL 690 AND 690A S/N 11001 THRU 11188
284			X			GROUND BLOWER CONTACTOR	30-Aug-74	MODEL 690A S/N 11100 THRU 111142, 1144 THRU 11146, 11148 THRU 11155
285		X				COOLING DUCT FOR TACHOMETER	18-Sep-74	MODEL 685 S/N 12000 THRU 12049
286			X			GROUND BLOWER CONTACTOR	9-Oct-74	MODEL 690 S/N 11001 THRU 11079
287			X			AVIONICS RESISTOR INSTALLATION.....	11-Oct-74	MODEL 690A S/N 11104, 11105, 11106, 11109, 11110, 11111, 11114, 11115, 11124, 11126, 11131, 11134, 11140, 11141, AND 11142
288			X			IMPROVED GENERATOR FIELD RELAY	23-Oct-74	MODEL 690 S/N 11001 THRU 11079
289A	X	X				INSPECTION OF SHARC-7 ELT FOR CORROSION	31-Dec-74	MODEL 500S S/N 3172 AND SUBS; MODEL 685 S/N 12000 THRU 12099; MODEL 690A S/N 11100 AND SUBS WITH LEIGH SYSTEMS SHARC-7 ELT WITH LITHIUM BATTERIES
290			X			IMPROVED GENERATOR FIELD RELAY	14-Nov-74	MODEL 690A S/N 11100 THRU 11169
291			X			CABIN HEAT SYSTEM.....	22-Nov-74	MODEL 690A S/N 11100 THRU 11199
292			X			PROPELLER DEICER WIRING.....	6-Dec-74	MODEL 690 AND 690A S/N 11001 THRU 11216
293			X			TURBO PROP ENGINE FUEL PURGE SYSTEM.....	17-Feb-75	MODEL 690 AND 690A S/N 11001 11001 THRU 11226
294			X			STC SA 1926SW EPA KIT.....	17-Feb-75	MODEL 680T, 680V, 680W AND 681
295			X			PROVISION FOR BORESCOPE INSPECTION.....	2-Jan-75	MODEL 690 AND 690A WITH ENGINE S/N's AS DEFINED BY AIRESEARCH S.B. NO. TPE331-72-0092
296	X	X				WOODWARD GOVERNOR CO. S.B. NO. 33555.....	14-Jan-75	MODEL 520, 560, 560A, 560E, 560F, 680, 680E, 680F, 680FL, 500B, 500U, 500S, AND 720 EQUIPPED WITH WOODWARD PROP GOVERNOR P/N 210514, 210516, 210533, 210585 OR 210587
297		X	X			RADAR RECEIVER/TRANSMITTER COVER.....	20-Jan-75	MODEL 690A S/N 11100 THRU 11199; MODEL 685 S/N 12000 THRU 12063 WITH RDR 1200, RDR140, AVQ-21, AVQ-47 OR AVQ-55 RADAR RECEIVER/ TRANSMITTER UNIT INSTALLED
298		X	X			INSTALLATION OF GENERATOR OVERVOLTAGE.....	17-Feb-75	MODEL 685 S/N 12000 THRU 12063; MODEL 690 S/N 11001 THRU 11079
299			X			INSTL OF PRESSURIZATION DUCT CLAMPS.....	31-Mar-75	MODEL 690A S/N 11100 THRU 11229
300		X				INSTALLATION OF GTS10-520-K ENGINES	21-Jul-75	MODEL 685 S/N 12000 THRU 12066

SL NO.	C	C	C	C	C	SUBJECT	DATE	EFFECTIVITY
	P	P	P	P	P			
301		X				MOD OF COLLINS RADIO AP-106 AUTOPILOT.....	17-Jun-75	MODEL 690A S/N 11143 THRU 11280 EQUIPPED WITH COLLINS RADIO AP-106 AUTOPILOT
302		X				HEATER OVERHEAD SWITCH INSTALLATION.....	3-Jul-75	MODEL 500S S/N 3076 THRU 3239
303		X				FUEL FLOW INDICATOR MODIFICATION	22-Jul-75	MODEL 685 S/N 12000 THRU 12066
304		X	X			CORRECTION OF INERTIA LOAD MARKINGS ON.....	18-Aug-75	MODEL 685 S/N 12000 THRU 12066; MODEL 690 AND 690A S/N S/N 11001 THRU 11286 WITH FOLLOWING SEATS, MFG BY CUSTOM PRODUCTS CO. MODEL NO'S 5800-PILOT & COPILOT HEIGHT ADJUSTABLE, 5810-SINGLE CABIN, 5820-THREE-PLACE DIVAN, 5830 LAVATORY AND 5840 PILOT AND COPILOT STANDARD
305A			X			RAM AIR DUCT PRESSURE SWITCH.....	25-Aug-81	MODEL 690 S/N 11000 THRU 11029 HAVING COMPLIED WITH GULFSTREAM S.L. NO. 267; MODEL 690 AND 690A 11030 11030 THRU 11248, 11250 THRU 11268
						INSTALLATION REVISION NOTICE NO. 1 (10/31/75)		
306		X				INDUCTION AIR DOOR MODIFICATION.....	2-Dec-75	MODEL 685 S/N 12000 THRU 12066
307			X			CABIN COLD AIR DUCT CONNECTOR MOD.....	22-Jan-76	MODEL 690A S/N 11249 AND 11269 THRU 11304
308			X			PROP UNFEATHERING PUMP WIRING CHANGE.....	19-Mar-76	MODEL 690 AND 690A S/N 11001 THRU 11304
309A			X			INCREASED WATTAGE PITOT HEAD	4-Feb-77	MODEL 690 AND 690A S/N 11001 THRU 11349
310A		X	X			SEAT HEADREST SPRING RETAINER INSTL.....	28-Oct-76	MODEL 685 S/N 12000 THRU 12066; MODEL 690 AND 690A S/N 11001 THRU 11329 EQUIPPED WITH CUSTOM PRODUCTS CO. AFT FACING SEAT P/N 1210-501 AND 5810 WITH ADJUSTABLE HEADREST
311			X			GENERATOR CONTROL CIRCUIT.....	17-Jun-76	MODEL 690A S/N 11227 THRU 11326
312			X			CABIN TEMPERATURE SENSING ELEMENT.....	2-Jul-76	MODEL 690A S/N 11249 AND 1269 THRU 11326
314			X			CIGARETTE LIGHTER RESISTOR WIRING	23-Sep-76	MODEL 680T, 680V AND 680W S/N 1473 THRU 1850; MODEL 681 S/N 6001 THRU 6072
315			X			IMPROVED OPERATION OF START PRESSURE	12-Jul-77	MODEL 690A AND 690B S/N 11100 THRU 11395
316A			X			MAIN LANDING GEAR DRAG BRACE PRELOAD	10-Jan-78	MODEL 690, 690A AND 690B S/N 11000 AND SUBS
317	X	X	X			INSPECTION AND MODIFICATION OF RUDDER	28-Apr-78	MODEL 500, 500A, 500B, 500S, 500U, 520, 560, 560A, 560E, 560F, 680, 680E, 680F, 680F(P), 680FL, 680FL(P), 680T, 680V, 680W, 681, 685 AND 720; MODEL 690 AND 690A S/N 11001 AND 11330
						AND ELEVATOR TRIM SPROCKET ASSEMBLY		
318			X			INSPECTION AND SECURING OF AFT FUSELAGE.....	19-May-78	MODEL 690A AND 690B S/N 11100 THRU 11478
319		X	X			INSPECTION OF MAIN LANDING GEAR TORQUE.....	23-Jun-78	MODEL 500A, 500B, 500U, 500S, 560F, 680F(P), 680FL, 680FL(P), 680T, 680V, 680W S/N 871 THRU 1876 AND S/N 3050 AND SUBS; MODEL 681 AND 685; MODEL 690, 690A AND 690B S/N 11001 AND SUBS.
						WIRE BUNDLE LINK PIN RETAINING BOLT		
320			X			RELOCATION OF INTER TURBINE TEMPERATURE ...	24-Aug-78	MODEL 690, 690A AND 690B S/N 11001 THRU 11464
321			X			ENGINE GROUND CABLE REPLACEMENT	8-Nov-78	MODEL 500S AND 500U S/N 1531 THRU 1876; MODEL 500S S/N 3050 THRU 3317

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322A		X				INSPECTION AND REPLACEMENT OF ENGINE..... EXHAUST CHUTE RIVETS	24-Jul-79	MODEL 500A, 500B, 500S, 500U, 560F, 680F, 680F(P), 680FL, 680FL(P) S/N 871 THRU 1876; MODEL 500S S/N 3050 THRU 3318
323A			X			PITOT-STATIC SYSTEM MODIFICATION	13-Nov-80	MODEL 690A AND 690B S/N 11100 THRU 11566
324			X			REPLACEMENT OF CENTER FUEL QUANTITY	18-Jan-79	MODEL 690B S/N 11460 THRU 11490, 11492 THRU 11504, 11507 THRU 11509, 11511 THRU 11512, EQUIPPED WITH GULL AIRBORNE INSTRUMENTS, INC. FUEL QUANTITY TRANSMITTER P/N 016-902-001 WITH UNIT S/N 101 THRU 499
325		X	X			CENTER FUEL TRANSMITTER GROMMET..... REPLACEMENT	18-Apr-79	MODEL 685 S/N 12049 ONLY; MODEL 690A AND 690B S/N 11244, 11269 THRU 11439, 11441 THRU 11505, 11507 THRU 11513, 11515, 11516, 11520, 11523, 11526, 11528, 11529, 11531, 11533
326			X			LOWER WING SKIN MODIFICATION	25-Jul-79	MODEL 690, 690A AND 690B S/N 11001 THRU 11537
327			X			BLEED AIR PRESSURE REGULATOR LINE	3-Jul-79	MODEL 690, 690A AND 690B S/N 11001 THRU 11544
328			X			THERMAL RELIEF VALVE PRESSURE..... ADJUSTMENT	9-Dec-79	MODEL 690B S/N 11350 THRU 11599
329				X		MODS FOR FLIGHT INTO KNOWN ICING	25-Feb-80	MODEL 690C S/N 11600 THRU 11619
330				X		WING FUEL CELL SUPPORT INSTALLATION	25-Feb-80	MODEL 690C S/N 11600 THRU 11619
331			X			INTER TURBINE TEMPERATURE (ITT)	25-Mar-80	MODEL 690, 690A AND 690B S/N 11001 THRU 11543
332				X		ENGINE FIRE DETECTOR RELOCATION.....	19-May-80	MODEL 690C S/N 11600 THRU 11625; MODEL 695 S/N 95000 THRU 95003
333				X		ENVIRONMENTAL CONTROL UNIT (ECU)..... PRESSURE SWITCH RECALIBRATION OR REPLACEMENT	19-May-80	MODEL 690C S/N 11600 THRU 11630; MODEL 695 S/N 95001 THRU 95010
334A				X		ELECTRIC START SYSTEM MOD AND..... STARTER-GENERATOR GROUND BUS BAR REPLACEMENT	16-Mar-81	MODEL 690C S/N 11600 THRU 11633; MODEL 695 S/N 95000 THRU 95015
335				X		CIRCUIT BREAKER PANEL ASSEMBLY MOD.....	28-Aug-80	MODEL 690C S/N 11600 THRU 11639; MODEL 695 S/N 95000 THRU 95024
336			X	X		INTER TURBINE TEMPERATURE (ITT)	17-Oct-80	MODEL 690B S/N 11431, 11543 THRU 11566; MODEL 690C S/N 11600 THRU 11650
337				X		ENGINE MOUNT BRACKET MODIFICATION.....	21-Nov-80	MODEL 690C S/N 11631 THRU 11650; MODEL 695 S/N 95012 THRU 95035
338A				X		AFT FUSELAGE THERMOSTAT INSTALLATION.....	13-Mar-81	PART I: MODEL 690C S/N 11600 THRU 11650; MODEL 695 S/N 95000 THRU 95040. PART II: MODEL 690C S/N 11600 THRU 11662; MODEL 695 S/N 95000 THRU 95058
339				X		BAGGAGE HEATER ANNUNCIATOR LIGHT	15-Jan-81	MODEL 690C S/N 11620, 11621, 11623, 11628 THRU 11631, 11633, 11635, 11638, 11639, 11642, 11646, 11651 THRU 11653; MODEL 695 S/N 95000, 95002 THRU 95005, 95009 THRU 95012, 95014 THRU 95018, 95020, 95022, 95023, 95025, 95026, 95028, 95029, 95031, 95033 THRU 95036, 95038, 95041 THRU 95044, 95046, 95048

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340					X	INSTALLATION OF PLACARD FOR USE OF ALTERNATE ENGINE OIL-MIL-L-7808G	24-Apr-81	MODEL 690C S/N 11600 THRU 11663; MODEL 695 S/N 95000 THRU 95059
341	X	X				BATTERY RELAY DIODE REMOVAL	1-May-81	MODEL 680T, 680V, 680W, 681 AND 685; MODEL 690 AND 690A S/N 11000 THRU 11248, 11250 THRU 11268
342		X	X			INSPECTION OF ENGINE MOUNT CASTING	19-Jun-81	MODEL 690, 690A AND 690B S/N 11001 THRU 11566; MODEL 690C S/N 11600 THRU 11630; MODEL 695 S/N 95000 THRU 95007, 95009 THRU 95011
343					X	HIGHER WATTAGE PITOT TUBES	19-Oct-81	MODEL 690C S/N 11600 THRU 11665 AND 11709; MODEL 695 S/N 95000 THRU 95055, 95057 THRU 95063
344	X	X		X		M.L.G. TORQUE LINK SHAFT REPLACEMENT	10-Jul-81	MODEL 680FL(P), 680T, 680V, 680W S/N 1261 THRU 1854; MODEL 681 AND 685; MODEL 690, 690A AND 690B S/N 11001 THRU 11566; MODEL 690C S/N 11600 THRU 11676; MODEL 695 S/N 95000 THRU 95075
345		X	X			VERTICAL STABILIZER ATTACH BOLTS..... INSPECTION REV NO. 1 (5-21-82)	18-Jan-82	MODEL 690, 690A AND 690B S/N 11001 THRU 11566; MODEL 690C S/N 11600 THRU 11618 AND 11709; MODEL 695 S/N 95000 THRU 95079
346	X	X		X		REPLACEMENT OF INNER STRUCTURAL..... CABIN WINDOW GLASS REV NO. 1 (6/23/86)	1-Sep-81	MODEL 690C S/N 11664, 11666 THRU 11670, 11672, 11673 AND 11709; MODEL 695 S/N 95060 THRU 95063, 95065 THRU 95069, 95071 THRU 95073 AND 95075; THE FOLLOWING WHICH HAD WINDOW SPACERS REPLACED BETWEEN 1 JAN 1981 AND 15 JUN 1981: MODEL 680FL(P), 680T, 680V, 680W S/N 1261 THRU 1854; MODEL 681, 685, 690, 690A, 690B; MODEL 690C S/N 11600 THRU 11663; MODEL 695 S/N 95000 THRU 95059
347					X	REPLACEMENT OF INNER STRUCTURAL..... CABIN WINDOW GLASS	3-Nov-81	MODEL 695A S/N 96001 AND 96004 THRU 96007
349A	X	X		X		ELEVATOR PUSH-PULL TUBE ASSEMBLY..... INSPECTION AND REPLACEMENT	24-Feb-84	MODEL 680FL, 680FL(P), 680T, 680V AND 680W S/N 1261 THRU 1854; ALL MODEL 681, 685, 690, 690A, 690B; MODEL 690C S/N S/N 11600 THRU 11718; MODEL 695 S/N 95000 THRU 95084, MODEL 695A S/N 96001, 96003, 96005 THRU 96015, 96018
350					X	COCKPIT INSULATION--OVERHEAD SWITCH..... ..PANEL	15-Apr-82	MODEL 690C S/N 11600 THRU 11721; MODEL 690D S/N 15000 THRU 15004; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001 THRU 96030
351	X	X		X		PARKER HANNIFIN CORP. PRODUCT..... REFERENCE MEMO (PRM) NO. 27	17-Jun-82	MODEL 560F, 680F, 680FL(P), 680T, 680V AND 680W, S/N 871 THRU 1850; MODEL 681, 690, 690A AND 690B; MODEL 690C S/N 11600 THRU 11667, 11669 THRU 11709; MODEL 690D S/N 15001 THRU 15004 AND 15006; MODEL 695 S/N 95000 THRU 95049, 95051 THRU 95084; MODEL 695A S/N 96001 THRU 96030 AND 96032

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352					X	FUEL CELL INTERCONNECT HOSE..... REPLACEMENT	30-Jul-82	MODEL 690C S/N 11600 THRU 11664, 11668 THRU 11687, 11689 THRU 11703, 11709, 11719 THRU 11721; MODEL 690D S/N 15002 THRU 15004, 15006, 15008, 15009, 15011 AND 15012; MODEL 695 S/N 95000 THRU 95049, 95051 THRU 95084; MODEL 695A S/N 96001 THRU 96035, 96037, 96039, 96040
353	X	X	X		X	FLIGHT CONTROL CHAIN CONNECTOR LINK INSPECTION	3-Sep-82	ALL MODELS 500, 500A, 500B, 500S, 500U, 520, 560, 560A, 560E, 560F, 680, 680E, 680F, 680F(P), 680FL, 680FL(P), 680T, 680V, 680W, 681, 720, 685, 690, 690A, 690B; MODEL 690C S/N 11600 THRU 11727; MODEL 690D S/N 15000 THRU 15014; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001 THRU 96042
354					X	MAIN LANDING GEAR WHEEL BEARING AND AXLE HOUSING INSPECTION	1-Oct-82	MODEL 690C S/N 11600 THRU 11721, 11726 AND 11727; MODEL 690D S/N 15002 THRU 15004, 15006, 15008, 15009, 15013, 15014 AND 15016; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001 THRU 96035, 96037, 96039 THRU 96042
355		X			X	FUSELAGE STATION 386.82 SCREW..... TORQUE INSPECTION	30-Nov-82	MODEL 690, 690A AND 690B S/N 11001 THRU 11566; MODEL 690C S/N 11600 THRU 11721, 11726 AND 11727; MODEL 690D S/N 15001 THRU 15004, 15006, 15008 THRU 15011 AND 15014; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001 THRU 96037, 96039 THRU 96046
356					X	PNEUMATIC TUBE ASSEMBLY INSPECTION..... INSPECTION	25-Feb-83	MODEL 690C S/N 11600 THRU 11721, 11723, 11726 AND 11727; MODEL 690D S/N 15001 THRU 15004, 15006, 15008 THRU 15011, 15014, 15018, 15021, 15022; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001 THRU 96053
357A					X	AILERON LEADING EDGE SKIN MODIFICATION..... MODIFICATION	4-Nov-83	MODEL 690C S/N 11600 THRU 11664, 11666 THRU 11721, 11723, 11726, 11727; MODEL 690D S/N 15001 THRU 15006, 15008 THRU 15011, 15014, 15016, 15018; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001 THRU 96037, 96039, 96040, 96042, 96044 THRU 96052
358					X	OXYGEN MASK DISPENSER LID GASKET INSTL..... GASKET	26-Apr-83	MODEL 690C S/N 11721 THRU 11727, MODEL 690D S/N 15001 THRU 15014, 15016, 15018 AND 15021; MODEL 695A S/N 96001 THRU 96052
359					X	FUSELAGE STATION 386.82 FRAME ASSY MOD..... MODIFICATION	17-Jun-83	MODEL 690C S/N 11600 THRU 11631, 11633 THRU 11729; MODEL 690D S/N 15001 THRU 15024; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96002 THRU 96055
360					X	FLAP BRACKET INSPECTION..... INSPECTION	1-Aug-83	MODEL 690D S/N 15001 THRU 15018; MODEL 695A S/N 96001 THRU 96050

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361					X	HYDRAULIC HOSE REPLACEMENT.....	4-Nov-83	MODEL 690D S/N 15025 THRU 15029; MODEL 695A S/N 96056, 96058 THRU 96061, 96063, 96069
362					X	INSPECTION AND/OR MOD OF OBSERVER..... SEAT SHOULDER HARNESS STRUCTURE	2-May-84	MODEL 690D S/N 15001 THRU 15029; MODEL 695A S/N 96001 THRU 96061, 96063, 96064, 96069, 96072, 96073
363					X	FUEL DRAIN SYSTEM INSPECTION.....	1-Nov-83	MODEL 690C S/N 11600 THRU 11730; MODEL 690D S/N 15001 THRU 15029; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001, 96063 THRU 96065, 96069, 96072, 96075, 96078
364					X	SERIES MODE ANNUNCIATOR LIGHT TAPE..... REPLACEMENT	18-Nov-83	MODEL 690C S/N 11730 AND 11732; MODEL 690D S/N 15025 THRU 15029; MODEL 695A S/N 96056 THRU 96061, 96063 THRU 96065, 96069, 96072, 96075, 96078
365					X	FUEL BOOST PUMP REPLACEMENT.....	3-Feb-84	MODEL 690C S/N 11730 THRU 11732; MODEL 690D S/N 15025 THRU 15032; MODEL 695A S/N 96056 THRU 96061, 96063 THRU 96069, 96072, 96075, 96078, 96085
366A	X	X			X	NOSE LANDING DRAG LINK STRUCTURE MOD	22-Mar-85	MODEL 500S S/N 3050 THRU 3323; MODEL 680W S/N 1721 THRU 1850; MODEL 681 S/N 6001 THRU 6072; MODEL 685 S/N 12000 THRU 12066; MODEL 690 S/N 11001 THRU 11079; MODEL 690A S/N 11100 THRU 11344; MODEL 690B S/N 11350 THRU 11566; MODEL 690C S/N 11600 THRU 11735; MODEL 695 S/N 95000 THRU 95084
367		X			X	PARKER HANNIFIN CORP. PRODUCT..... REFERENCE MEMO (PRM) NO. 36 (REV A: 30-107 AND 30-107B BRAKE ASSYS)	4-Jan-85	FACTORY APPROVED: MODEL 690A S/N 11195 THRU 11344; MODEL 690B S/N 11350 THRU 11566; MODEL 690C S/N 11600 THRU 11734; MODEL 690D S/N 15001 THRU 15033, 15035 THRU 15037; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001 THRU 96061, 96063 THRU 96072, 96075, 96077, 96078, 96082, 96085, 96088, 96089; MODEL 695B S/N 96201 AND 96202. STC APPROVED: MODEL 690 S/N 11001 THRU 11079; MODEL 690A S/N 11100 THRU 11194
368					X	HEAVY DUTY NOSE LANDING GEAR	4-Jan-85	MODEL 690C S/N 11727 AND 11729 THRU 11734; MODEL 690D S/N 15021 THRU 15033, 15035, 15036, 15037; MODEL 695A S/N 96053 THRU 96061, 96063 THRU 96072, 96075, 96077, 96078, 96085, 96088; MODEL 695B S/N 96201 AND 96202
369	X	X			X	LANDING GEAR CONTROL ASSY LUBRICATION.....	11-Jan-85	MODEL 685 S/N 12001 THRU 12066; MODEL 690, 690A AND 690B S/N 11001 THRU 11566; MODEL 690C S/N 11600 THRU 11729; MODEL 690D S/N 15001 THRU 15024; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96001 THRU 96055

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370				X		FREON AIR CONDITIONER COMPRESSOR BELT COVER ASSY INSTL	4-Oct-85	FOLLOWING IF FREON AIR CONDITIONING INSTL WAS PROCURED FROM THE FACTORY: MODEL 690C S/N 11724 AND 11735; MODEL 690D S/N 15005, 15010, 15017, 15019, 15023, 15025, 15031; MODEL 695A S/N 96027, 96038, 96041, 96046, 96048, 96054, 96056, 96057, 96059, 96061, 96065, 96068, 96077, 96081, 96088, 96089, 96091, 96093, 96094, 96095; MODEL 695B S/N 96201 AND 96202
371				X		EXPAND TEMPERATURE RANGE OF ENVIRO..... SYSTEM IN AUTO MODE	24-Apr-89	MODEL 690C S/N 11600 THRU 11735; MODEL 690D S/N 15001 THRU 15042; MODEL 695 S/N 95000 THRU 95084; MODEL 695A S/N 96000 THRU 96100; MODEL 695B S/N 96201 THRU 96208
372				X		ENVIRO SYSTEM AMBIENT VALVE.....	12-Oct-89	MODEL 690C S/N 11602, 11603, 11614, 11618, 11620, 11624, 11636, 11638, 11640, 11652, 11656, 11663, 11664, 11669, 11673, 11676, 11679, 11681, 11682, 11683, 11685, 11687, 11693, 11701, 11703, 11709, 11721; MODEL 690D S/N 15004, 15005, 15007, 15011, 15014, 15015, 15016, 15020, 15021, 15025, 15026, 15028, 15032, 15039, 15042; MODEL 695 S/N 95003, 95006, 95008, 95022, 95024, 95034, 95044, 95048, 95058, 95060, 95061, 95062, 95065, 95070, 95079, 95084; MODEL 695A S/N 96012, 96023, 96025, 96032, 96033, 96055, 96058, 96066; MODEL 695B S/N 96062 AND 96207.
376	X	X		X		INSPECTION OF MAIN LANDING GEAR CLEVIS AND DRAG BRACE INSTALLATIONS	25-Apr-2000	MODELS 500A, 500B, 500S, 500U, 560F, 680F, 680FL, 680FL(P), 680F(P), 685, 680T, 680V, 680W, 681, 690, 690A, 690B, 690C, 690D, 695, 695A, 695B
378	X	X				REPLACEMENT OF MAGNESIUM UNDER-FLOOR..... DUCTS	27-Nov-2001	MODELS 680FL(P), 680T, 680V, 680W, 681, 690, AND 690A (THRU S/N 11268)
379	X	X				INSPECTION OF MAGNESIUM FUEL SYSTEM..... PARTS	23-Oct-2000	MODELS 500, 500A, 500B, 500S, 500U, 560A, 560E, 560F, 680, 680E, 680F, 680FL, 680FL(P), 680FP, 685, AND 720.
382	X	X	X		X	SEALING CABIN LEAKS IN AIRCRAFT PRESSURIZED TO THE FLOOR	5-Sep-2008... Rev 1:18 Jul 2011	720, 680F(P), 680FL(P), 680T, 680V, 680W, 681, 685, 690, 690A, 690B, 690C, 695.
383				X		SEALING CABIN LEAKS IN AIRCRAFT PRESSURIZED TO THE SKIN	5-Sep-2008... Rev 1:18 Jul 2011	690D, 695A, 695B.
384	X	X		X		INSTRUCTIONS FOR THE INSPECTION OF ENGINE CONTROL CABLE SEAL NUTS	2-Feb-2011....	, 685, 690, 690A 690B, 690C, 695 , 695A, 695B
385		X				BETA PRESSURE SWITCH SYSTEM MODIFICATION	25 April 2011	690, 690A, 690B
386	X	X	X		X	MAIN LANDING GEAR SCISSOR MODIFICATION REPLACING MAIN LANDING GEAR INNER BODY	2 Dec 2011	500A SN: 894-1296, 500B SN: 875- 1645, 500U SN: 1635-1780, 500S SN: 1755-3323, 560F SN: 951-1496 680F SN: 871-1447, 680FL SN: 1278- 1853, 680FLP SN: 1048-1439, 680T SN: 1473-1694, 680V SN: 1519-1720 Continued next page.....

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386	X	X	X		X	MAIN LANDING GEAR SCISSOR MODIFICATION REPLACING MAIN LANDING GEAR INNER BODY	02 Dec 2011	680W SN: 1720-1850, 681 SN: 6001-6072, 685 SN: 12000-12066, 690 SN: 11001-11085, 690A SN: 11100-11344, 690B SN: 11350-11566, 690C SN: 11600-11755, 690D SN: 15000-15042, 695 SN: 95000-95084, 695A SN: 96000-96091
387			X		X	NACELLE BULKHEAD REWORK (Replaces SB 242)	02 Jul-2012	680T, 680V, 680W, 681, 690, 690A, 690B, 690C, 690D, 695, 695A, 695B
388		X	X		X	SEALING CABIN SKINS TO THE AIRCRAFT STRUCTURE	14 Mar- 2016	680F(P), 680FL(P), 680T, 680V, 680W, 681,685, 690/A/B/C/D 695/A/B
389		X	X		X	ADJUSTABLE NACELLE BULKHEAD INST.	20-Apr-2020	680T/V/W, 681, 690/A/B/C/D 695/A/B
390			X			PILOT SPIN RECOVERY PROCEDURE	03-May-2024	690, 690A, 690B
391	X	X	X			PILOT SPIN RECOVERY PROCEDURE	16-Sept-2024	500, A, B, S, U, 520, 560, A, E, F, 680, E, F, FL, FLP, FP, T, V, W, 681, 685, 720, ALL S/N
392						not released		
393						not released		
394		X	X		X	MLG DOOR LINKAGE EYE BOLT P/N 330085-43 TOO SHORT	01-Oct-2024	500A, 500B, 500S, 560F, 680F, 680FL, 680FLP, 680FP, 680T, 680V, 680W, 681, 685, 690, 690A, 690B, 690C, 690D, 695, 695A, 695B, ALL S/N